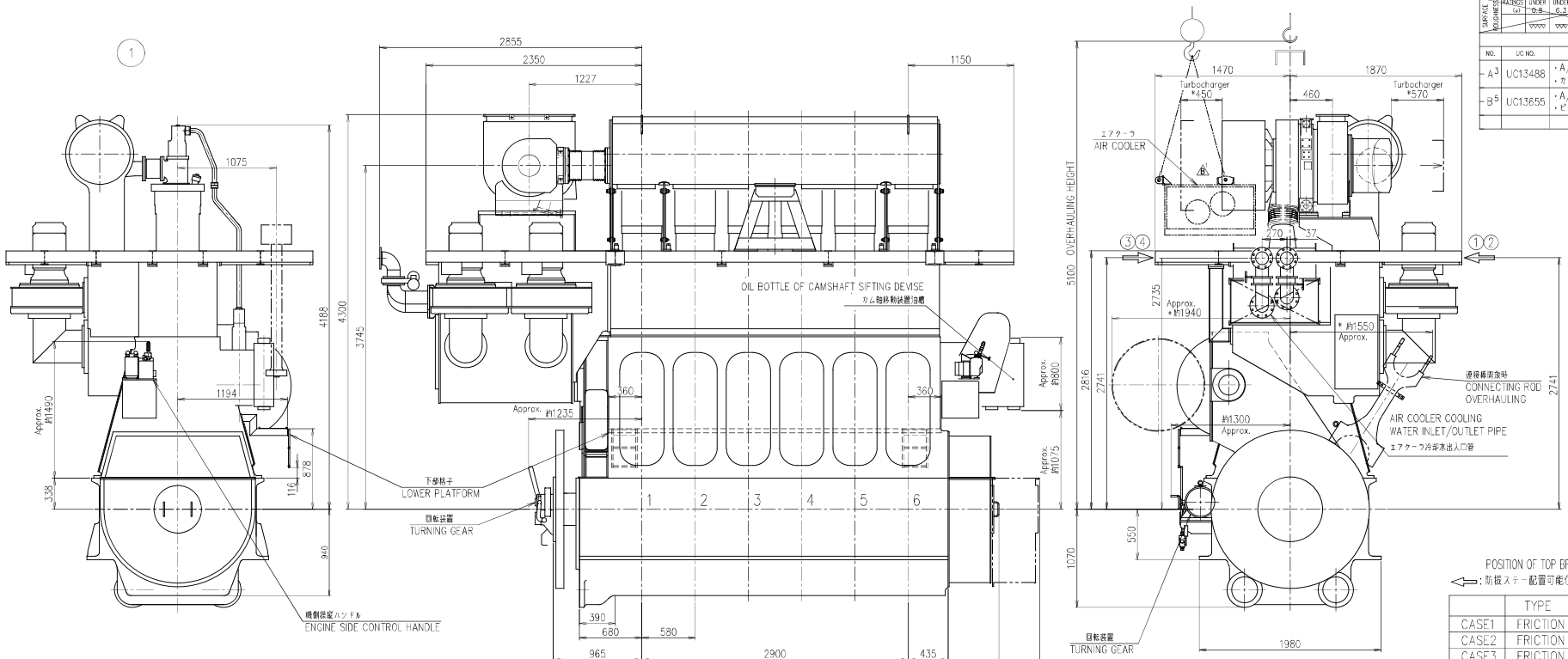
A1

SURFACE ROUGHNESS	RATINGS (μ)	UNDER 0.8	UNDER 6.3	UNDER 25	UNDER 100	MACHINED SURFACE
		▽▽▽▽	▽▽	▽	▽	~

PREVIOUS DRAWING U1-0N001/B

REVISIONS

NO.	UC NO.	DESCRIPTION	DATE	ZONE	APP-PROVED	CHECK-ED	DRAWN
A3	UC13488	・A/C出入口管高さを変更した。 ・カム軸移動装置寸法を変更した。	2021.11.15	B-2 C-2	阪間	吉川	甘糸
B5	UC13655	・A/C開放関係図を変更した。 ・ピストン安置位置変更。	2022.2.10	C-3 C-5	阪間	吉川	甘糸

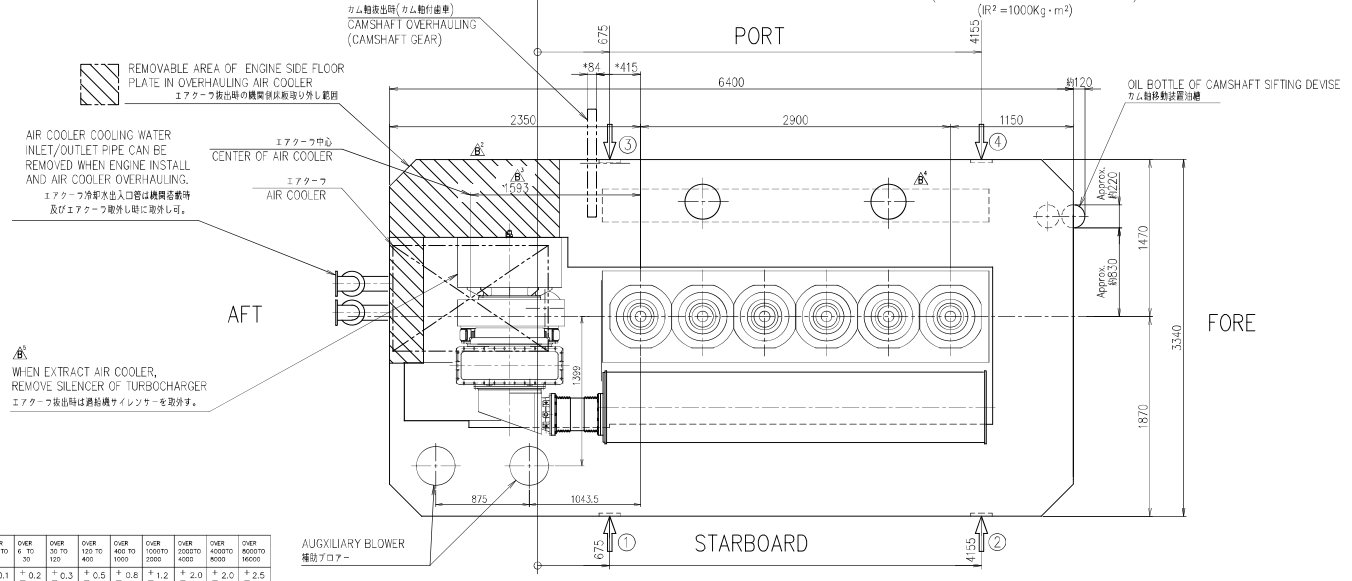


POSITION OF TOP BRACING ATTACHMENT POINTS.

⇦: 防振ステー配置可能位置

	TYPE	TOTAL	EXH. SIDE ①	EXH. SIDE ②	PUMP SIDE ③	PUMP SIDE ④
CASE1	FRICTION	2	◎	◎		
CASE2	FRICTION	2			◎	◎
CASE3	FRICTION	4	◎	◎	◎	◎

* SPACE FOR REMOVAL
開放スペース



COMMON VARI-ATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±2.0	±2.5

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PART NO.	MARK	DESCRIPTION	MATERIALS	ISSUE	1-PROG. WEIGHT (kg)	TOTAL QUANTITY PER SET
		1 GENERAL ARRANGEMENT 全体装置外形図				1

開発部		6UEC33LSH-C2	
APPROVED 江戸	APPROVED	GENERAL ARRANGEMENT (OUT LINE)	
木下			
CHECKED 吉川	CHECKED	全体装置外形図 (MET37MB) TW付	1/1
DRAWN	DRAWN		00-00
1st ANGLE PROJECTION	DATE DRAWN 2020-09-25	DRAWING NO. U1-0N009	REV.NO. B
	SCALE 1/25		

出図先 品証 製造 組立 機械 生計 技計

Weld shall comply with JIS (Japan Industrial Standards).
Material shall comply with JIS unless otherwise specified.

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