SURFACE ROUGHNESS	RATINGS (a)	UNDER 0.8	UNDER 6.3	UNDER 25	UNDER 100	NOT MACHINED SURFACE
	▽▽▽▽	▽▽▽	▽▽	▽	～	

PREVIOUS DRAWING U1-1N007

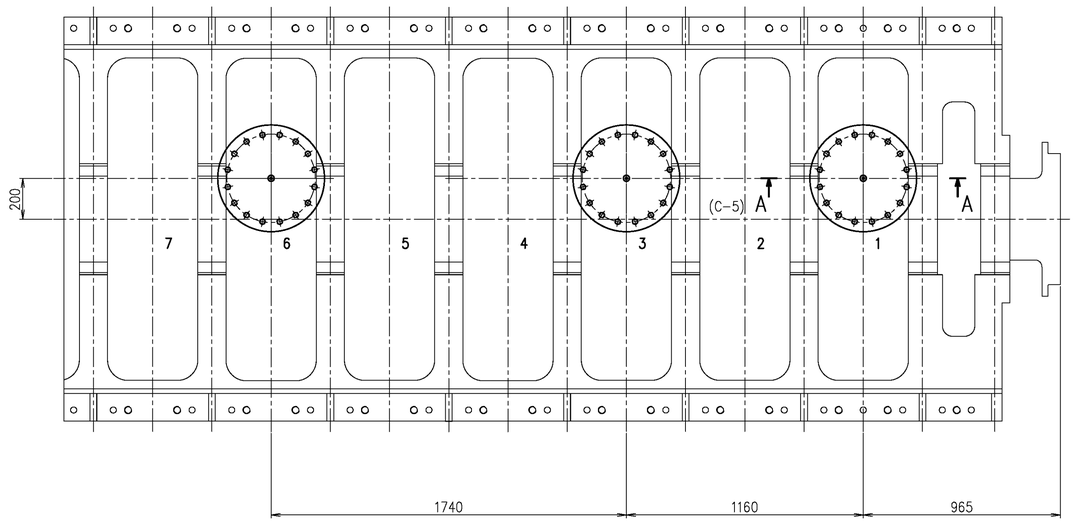
REVISIONS

NO.	UC NO.	DESCRIPTION	DATE	ZONE	APP-PROVED	CHECK-ED	DRAWN

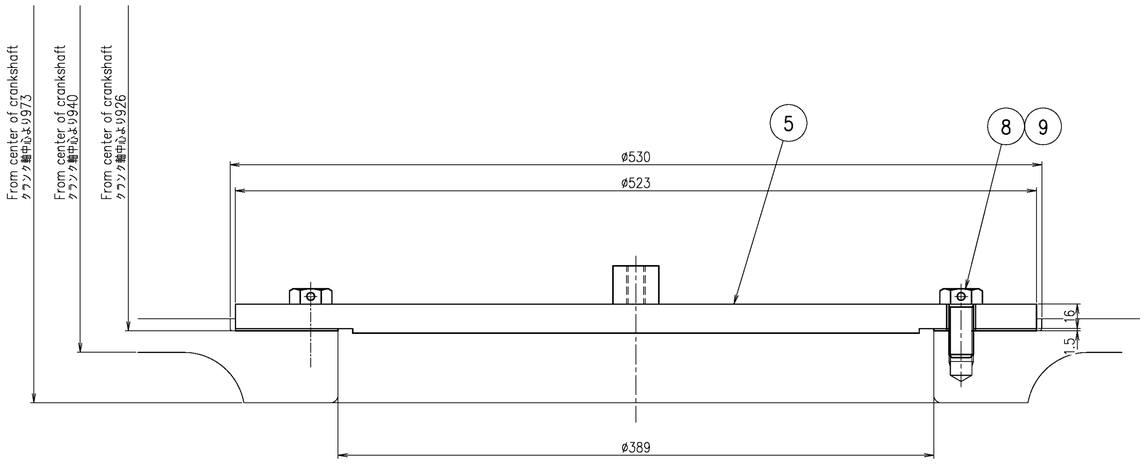
(1)

Free end side
自由端側

Driving end side
出力軸端側

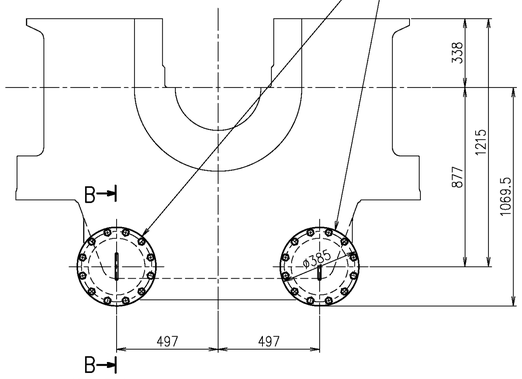


Top view
上面視

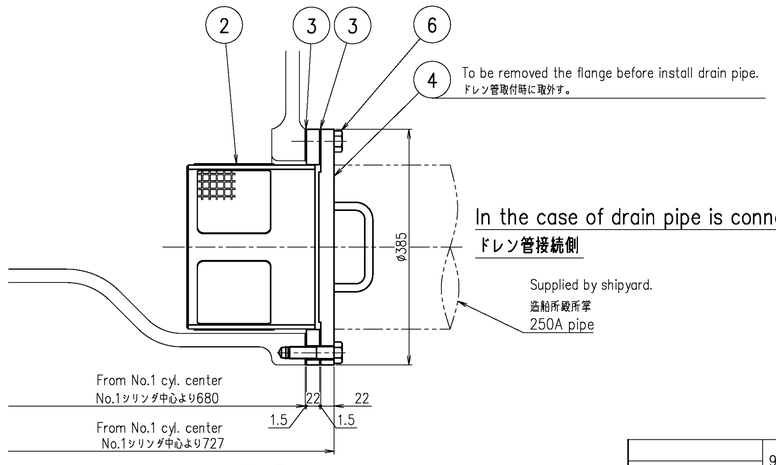


A-A
(C-2)

To use one of them for drain pipe.
ドレン配管接続はどちらか一方を選択

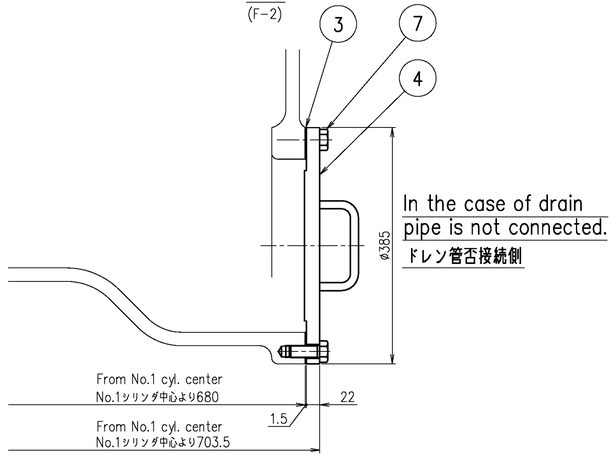


(F-4,F-6) View from driving end side
出力軸端側より見る



In the case of drain pipe is connected.
ドレン管接続側

B-B
(F-2)



In the case of drain pipe is not connected.
ドレン管否接続側

B-B
(F-2)

PART NO.	MARK	DESCRIPTION	MATERIALS	TEST P.	1-PIECE WEIGHT (kg)	TOTAL WEIGHT (kg)	QUANTITY PER SET	
	9	Wire 針金 ø1.6×6000L	SWMG1				1	
U1008.09.16	8	Hex. head bolt with wire hole 針金穴付き六角ボルトM16×35	SS400		0.1	4.4	48	
U1010.11.19	7	Hex. head bolt with wire hole 10.9 六角ボルト M20×50	SCM435Q		0.19	2.2	12	
U1010.11.24	6	Hex. head bolt with wire hole 10.9 六角ボルト M20×75	SCM435Q		0.28	3.4	12	
U1-1N012-01	5	Cover ふた			29.0	87.0	3	
U6-7K225-K0	4	Blind frange 5K 閉止フランジ 250A	SS400		20.6	41.2	2	
U1-1N013-01	3	Gasket ガスケット	Tombo #1995		0.13	0.4	3	
U1-1N011-01	2	Oil straner オイルストレーナ			19.0		1	
	1	Bed plate oil drain (aft side) 台板油落し要領図（後端落し）			159		1	

COMMON VARIATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000TO 2000	OVER 2000TO 4000	OVER 4000TO 8000	OVER 8000TO 16000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±2.0	±2.5

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ACAD

開発部		7UEC33LSH		出図先
APPROVED 江戸	APPROVED	Bed Plate Oil Drain (Aft Side)		品証
				調達
CHECKED 吉川	CHECKED	台板油落し要領図（後端落し）	1/1	組立
DRAWN 甘利	DRAWN		52-11	機械
1st ANGLE PROJECTION	DATE DRAWN 2021.03.24	DRAWING NO. U1-1N008	REV.NO.	生計
	SCALE 1/15.1/5.1/2			控
				計

Weld shall comply with JIS. (Japan Industrial Standards).
Material shall comply with JIS unless otherwise specified.

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