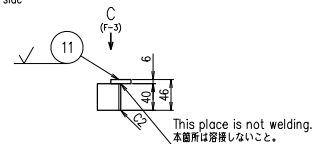
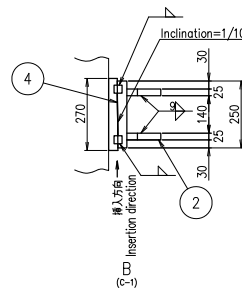
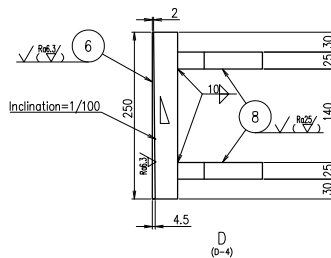
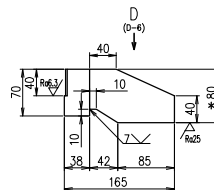
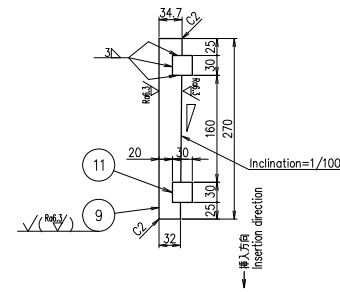
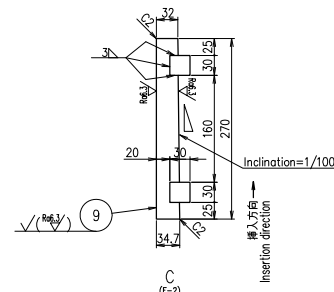


Free end side
自由端側

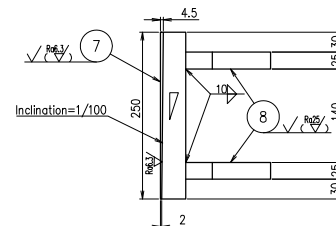
Driving end side
驱动端側



⑤ and a symmetric thing.
④ 組立と対称の物
ポンプ側用
For pump side



③ and a symmetric thing. (Remark) All corners to be chamfered by C0.5.
② 組立と対称の物 (注) 角は0.5面取り施工のこと。
ポンプ側用
For pump side



		Plat 板 t6		SS400	0.04	0.16	4		
	11	Plate 板 t40		SS400	2.95		1		
	10	Plate 板 t40		SS400	2.95		1		
	9	Plate 板 t40		SS400	2.95		1		
	8	Plate 板 t25		SS400	1.54	6.16	4		
	7	Plate 板 t38		SS400	4.81		1		
	6	Plate 板 t38		SS400	4.81		1		
	5	Wedge(Pump side) ウェッジ(ポンプ側)					3.03	1set	Made up from <u>(10)mm</u> ⑩
	4	Wedge(Exh.side) ウェッジ(排気側)					3.03	1set	Made up from <u>(9)mm</u> ⑨
	3	Side stopper(Pump side) サイドストップ(ポンプ側)					11.0	1set	Made up from <u>(7)mm</u> ⑦
	2	Side stopper(Exh.side) サイドストップ(排気側)					11.0	1set	Made up from <u>(6)mm</u> ⑥
	1	Side stopper assembly 合組サイドストップ組立					28	1set	
PART NO.	WORK CENTER	DESCRIPTION	MATERIALS	CUTTING PRICE TOTAL CUT HEIGHT (kg)	QUANTITY PER SET				出庫先 品名・ 仕様・ 数量・ 納入期・ 生産機
製造部 江戸	APPROVED		UEC33LSH						
			Side stopper assembly						
CHECKED 飯橋	CHECKED		サイドストップ組立			1/1			
DRAWN	DRAWN					00-00			
1st ANGLE PROJECTION	DATE DRAWN SCALE	2021-04-08 1/4, 1/2	DRAWING No. U1-1N016						押印
<small>Weild sheet comply with JIS Caggen Industrial Standards. Material shall comply with AS unless otherwise specified.</small>									
JAPAN ENGINE CORPORATION									

COMMON VARIATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
	TOLERANCE	+ 0.1	+ 0.2	+ 0.3	+ 0.5	+ 0.8	+ 1.2	+ 2.0	+ 2.0	+ 2.5

ACAD

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