

A






B

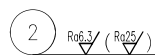
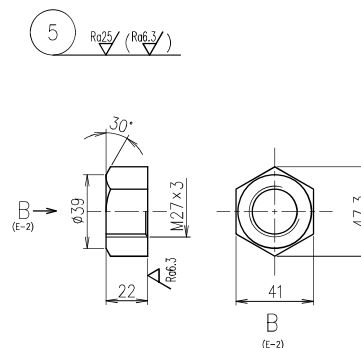
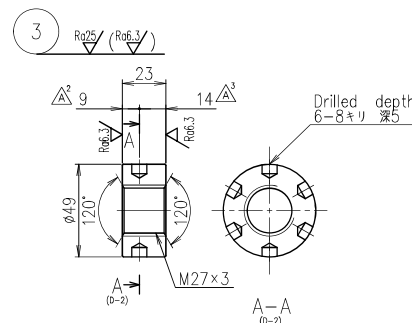
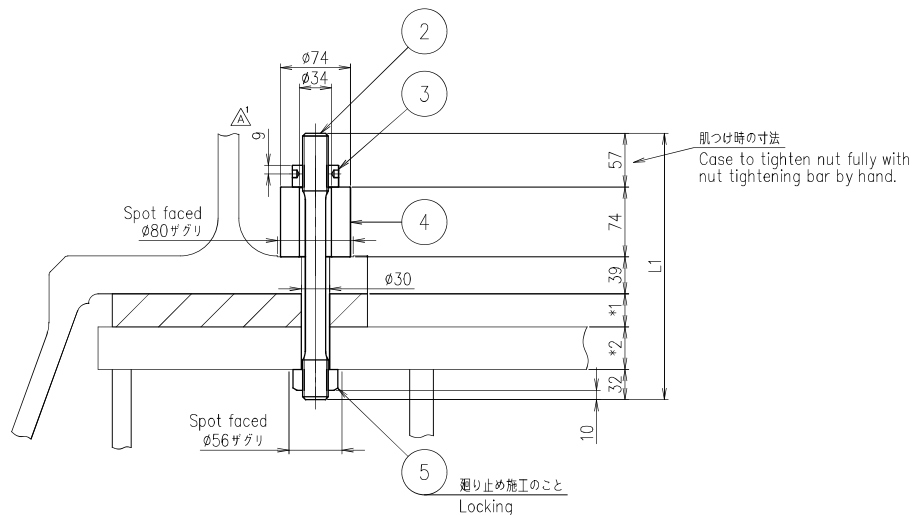
C

D

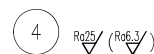
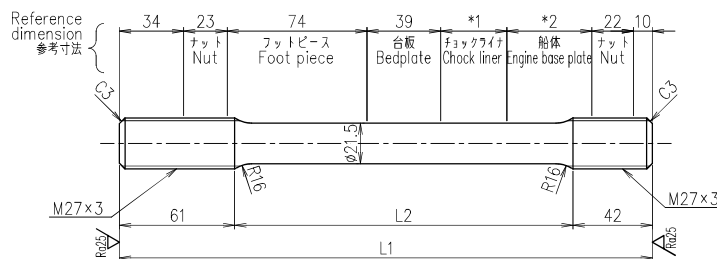
E

A2

SURFACE FINISHES	RATINGS					PREVIOUS DRAWING	DRAWING		
	(a)	UNDER 0.8	UNDER 6.3	UNDER 25	UNDER 100				
							U1-1M075		
REVISIONS									
NO.	UC NO.	DESCRIPTION			DATE	ZONE	APP- PROVED	CHECK- ED	DRAWN
A ³	UC13534	符号3を追加した。			2021-12-06	B,D-1	飯間		古田



L1, L2寸法はレジチョック:*1 及び機関取付け板の厚み:*2により決定のこと。
Dimension L1 and L2 are to be decided in accordance with
*1: Epoxy resin chock and *2: thickness of engine base plate.



Remarks
1. Sharp edges must be removed.

備考
1. 特記以外の各面はすべて糸面取りのこと。

6	Jack bolt ジャッキボルト	SS400	1.2	1	
5	Hexagon nut 六角ナット	S45CN	0.2	1	
4	Foot piece フットピース	FC250	2.0	1	or S45CN
3	Round nut 台板据付ナット	S45CN	0.2	1	
2	Holding down bolt 台板据付ボルト	SCM435Q or SCM440Q	-	1	
1	Details of holding down bolt and nut 台板据付用部品図		-	1set	

PART NO.		MARK	DESCRIPTION	MATERIALS	TEST P.	1-PIECE	TOTAL	QUANTITY PER SET
						WEIGHT (kg)		
JAPAN ENGINE CORPORATION		APPROVED	-----	UEC33LSH				
APPROVED								
江戸				Details of holding down bolt and nut				
CHECKED	飯間	CHECKED						
DRAWN		DRAWN		台板据付用部品図				
				00-00				

1st ANGLE PROJECTION		DATE DRAWN	2021-04-08	DRAWING NO.	U1-1N014	REVNO.	A
		SCALE	1/4,1/2				

Weld shall comply with JIS (Japan Industrial Standards).
Material shall comply with JIS unless otherwise specified.



JAPAN ENGINE CORPORATION

COMMON VARI- ATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
		TOLERANCE	+ 0.1	+ 0.2	+ 0.3	+ 0.5	+ 0.8	+ 1.2	+ 2.0	+ 2.5

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