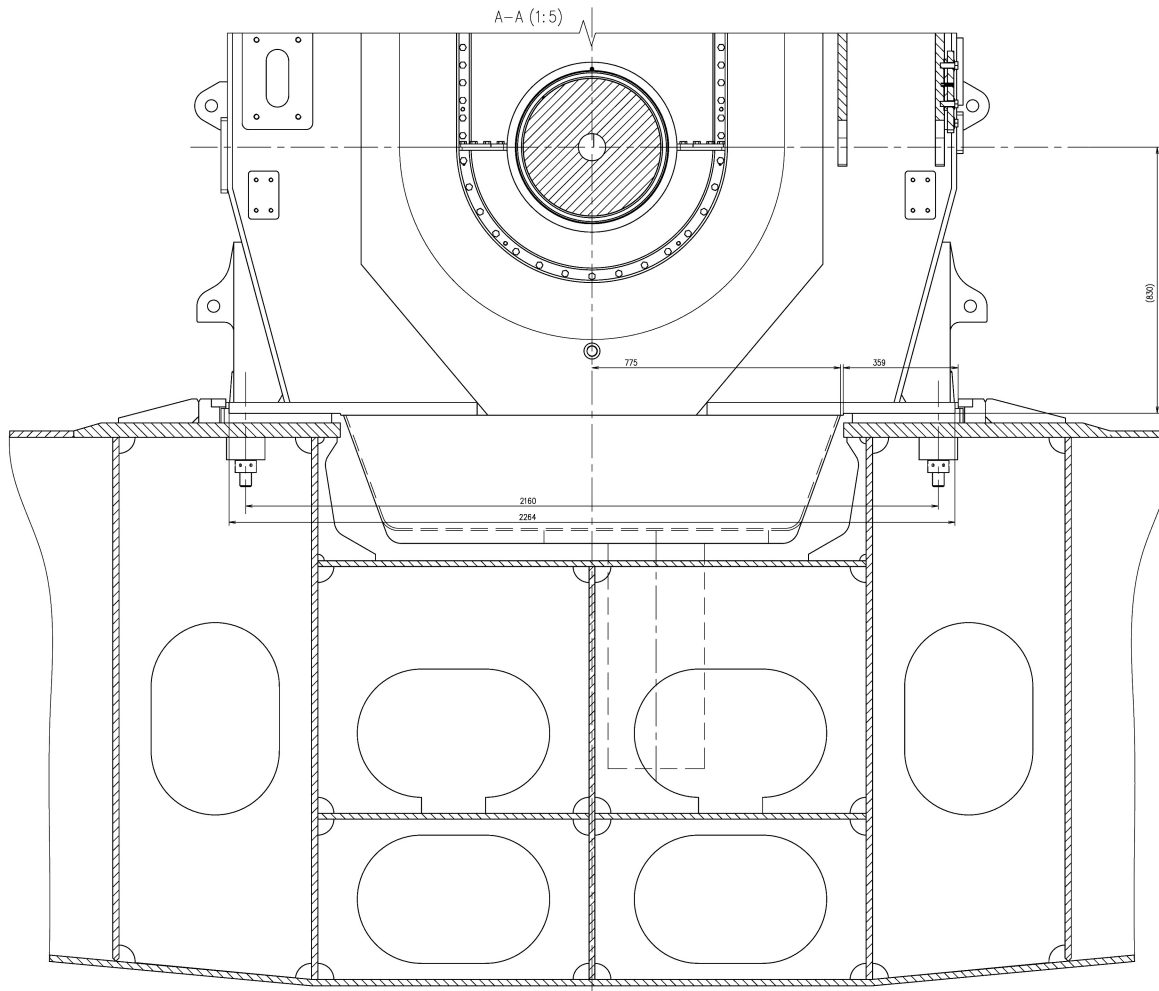


01.02



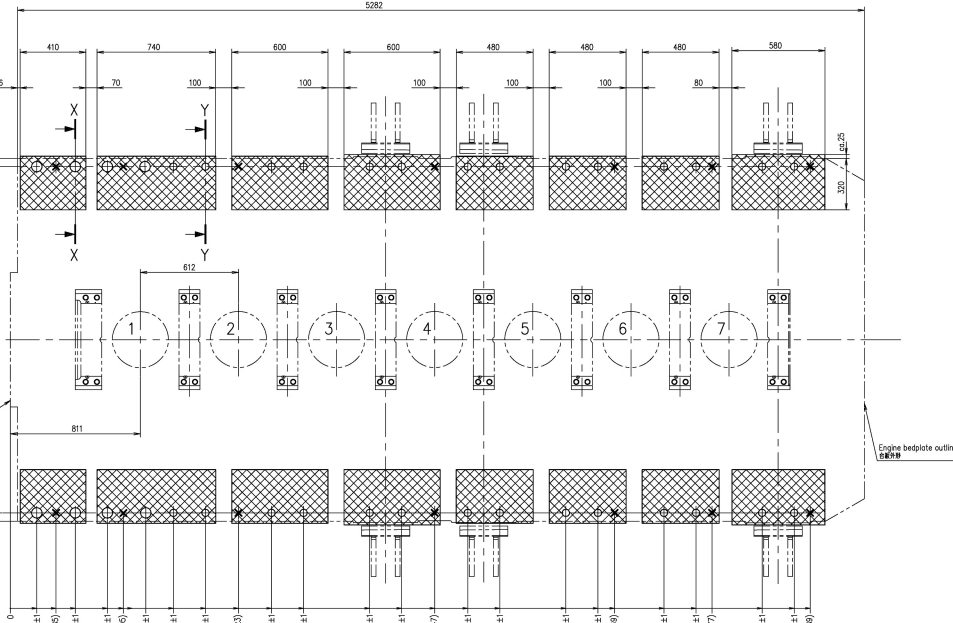
SURFACE FINISH		TOLERANCES (mm)				1st ANGLE PROJECTION	
Symbol	Symbol	UNDER	OVER	UNDER	OVER	Zone	AP. / CHECK
▽	▽	0-0.3	0-0.3	0-0.3	0-0.3		PROB. / ED.
REVISIONS		DESCRIPTION (DATE)		ZONE		AP. / CHECK	
No.		Description		Date		Prob. / Ed.	
1		本図に変更は無し。C方式変更管理書 No. UC11257		2017-12-26		中 今 版 用	

PLAN RECORD	
ISO METRIC SCREW THREADS	
PREVIOUS DRAWING	
U1-1E149	
0-DAAD015042	

PAAD034969 U1-1E327-01	7 Cyl	Execution with side stoppers welded type サイドストップ溶接タイプ
PAAD034970 U1-1E327-02	7 Cyl	Execution with side stoppers flame-cut type サイドストップ flame カットタイプ

No. Req'd			前図と引換えのこと		基本図	
742	679					
1	1	15	U1-1E216-00	FITTING INSTRUCTIONS 組立要領図		
3	—	14	U1-1E213-00	ENGINE SIDE STOPPER サイドストップ板組立	造船所支給 Supplied by shipyard	60.0
—	3	13	U1-1E208-00	ENGINE SIDE STOPPER サイドストップ板組立	造船所支給 Supplied by shipyard	37.9
28	28	12	U1-1E207-01	PLUG プラグ	造船所支給 Supplied by shipyard	Rubber750 0.001
8	8	11	U1-1E206-01	JOINT DISC ジョイントディスク	造船所支給 Supplied by shipyard	Rubber750 0.001
1	1	10	U1-1E205-01	SEALING PIECE セリングタピース	造船所支給 Supplied by shipyard	0.001
36	36	09	U1-1E204-01	SPHERICAL ROUND NUT 丸ナット	M36 造船所支給 Supplied by shipyard	34CrMo4 SCM 435Q 0.85
28	28	08	U1-1E203-01	BUSH ジョシュ	造船所支給 Supplied by shipyard	34CrMo4 SCM 435Q 5.5
28	28	07	U1-1E202-01	CONICAL SOCKET コニカルソケット	造船所支給 Supplied by shipyard	34CrMo4 SCM 435Q 5.5
8	8	06	U1-1E201-01	CONICAL SOCKET コニカルソケット	造船所支給 Supplied by shipyard	34CrMo4 SCM 435Q 4.8
36	36	05	U1-1E200-01	ELASTIC BOLT 台板弾性ボルト	M36 造船所支給 Supplied by shipyard	34CrMo4 SCM 435Q 3.1
8	8	04	U1-1E199-01	BUSH ジョシュ	造船所支給 Supplied by shipyard	34CrMo4 SCM 435Q 7.6
36	36	03	U8-7E052-04	ROUND NUT 丸ナット	M36 造船所支給 Supplied by shipyard	42CrMo4 SCM 440Q 0.36
—	1	02		ENGINE SEATING/FOUNDATION(1/3) 台板敷付要領図(1/3)		679
1	—	01		ENGINE SEATING/FOUNDATION(1/3) 台板敷付要領図(1/3)		742
Quantity			Material ID	Material Name	Dimension (mm) Dimension	Standard or Remarks
PER ENGINE			SEQ NO	Material ID	Dimension (mm) Dimension	Standard or Remarks
D			SE	Material ID	Dimension (mm) Dimension	Standard or Remarks
D			SE	Material ID	Dimension (mm) Dimension	Standard or Remarks
D			SE	Material ID	Dimension (mm) Dimension	Standard or Remarks
D			SE	Material ID	Dimension (mm) Dimension	Standard or Remarks
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D			SE	Material ID	Dimension (mm) Dimension	Standard or Remarks
D			SE	Material ID	Dimension (mm) Dimension	Standard or

B-B CHOCKING AND DRILLING PLAN FOR FOUNDATION BOLTS
フェックライフト、駆行ギョト用穴開け図

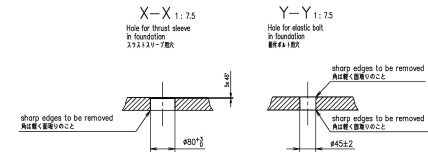


備考:

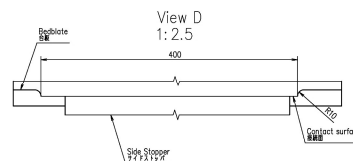
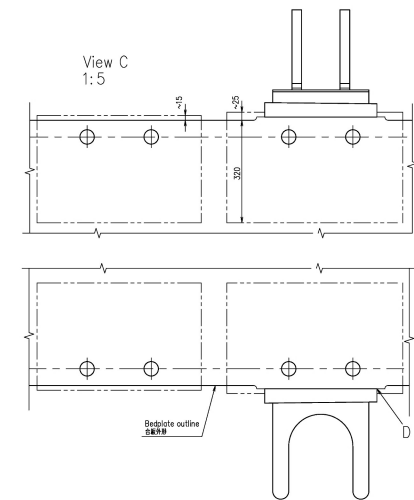
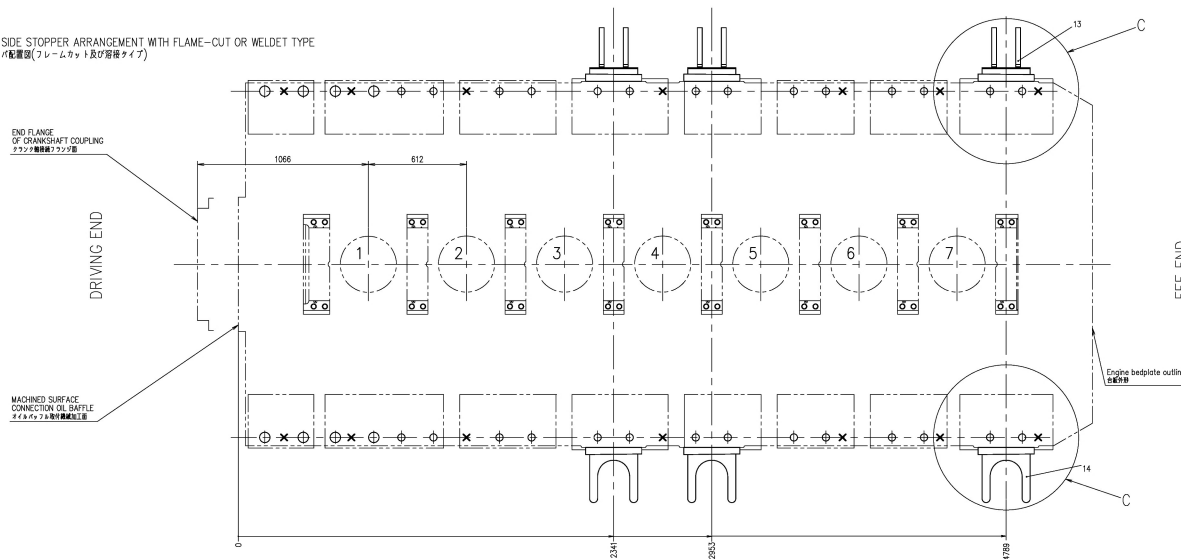
- *1) エポキシレジンチョックの最大許容平均面圧については所定の船級規則に従うよう造船所にて決定のこと
- *2) X印はジャッキボルト位置を示す
- *3) レジンチョックの標準厚さは25~60mmとすること。最終的な厚さは造船所にて決定のこと。

Remarks:

- *1) The max. permissible mean surface pressure of the epoxy resin chocks is to be determined by the shipyard in accordance with the relevant classification society/rules.
- *2) with X marked positions represent jacking screws.
- *3) Referring to a standardized chock thickness of 25 up to 60mm. Final chock thickness to be determined by shipyard.



B-B ENGINE SIDE STOPPER ARRANGEMENT WITH FLAME-CUT OR WELDET TYPE
機関サイドストップ配置図(フレイムカット及び溶接タイア)



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COMMON VARIATION OF TOLERANCE (M.M.)	RATINGS OF NOMINAL DIMENSION		TOLERANCE		RATINGS OF NOMINAL DIMENSION		TOLERANCE	
	OVER 6	OVER 10	OVER 10	OVER 10	OVER 10	OVER 10	OVER 10	OVER 10
	0.1	0.2	0.3	0.5	0.8	1.2	2.0	2.5

See drawing 1/3,3/3

- (*1) This drawing is reduced on a scale of 60% to the written scale.
- (*1) 本図は表記寸法の60%で表記している。

前図と引換えのこと		基本図	
DATE	2014.12.5	DRIVING NO.	7UEC35LSE/LSE-Eco
APPROVED	江戸	CHECKED	ENGINE SEATING/FOUNDATION (2/3)
ORDER NO.	2014.12.5	DRAWN	台板据付要領図 (2/3)
SCALE	1/10, 1/2.5, 1/5, 1/7.5 (*1)	REVISION	52-11
OWNER	江戸	REVISION	U1-1E327



JAPAN ENGINE CORPORATION

DRAWN ISSUED

1

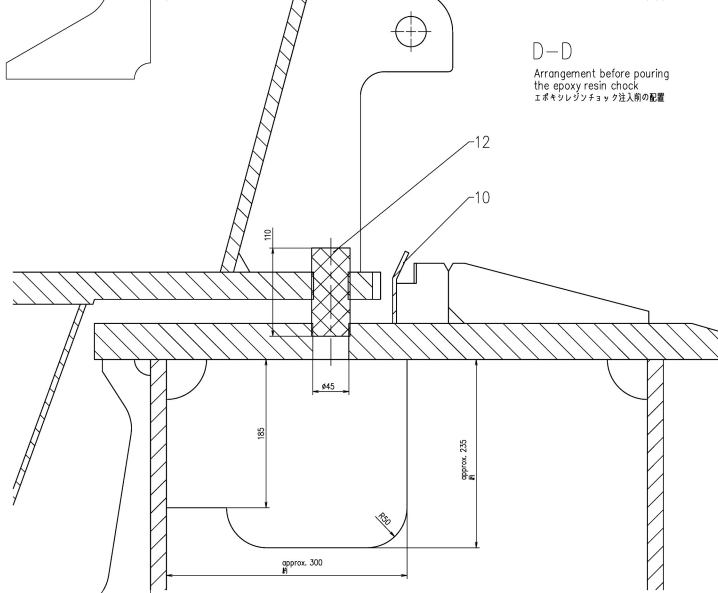
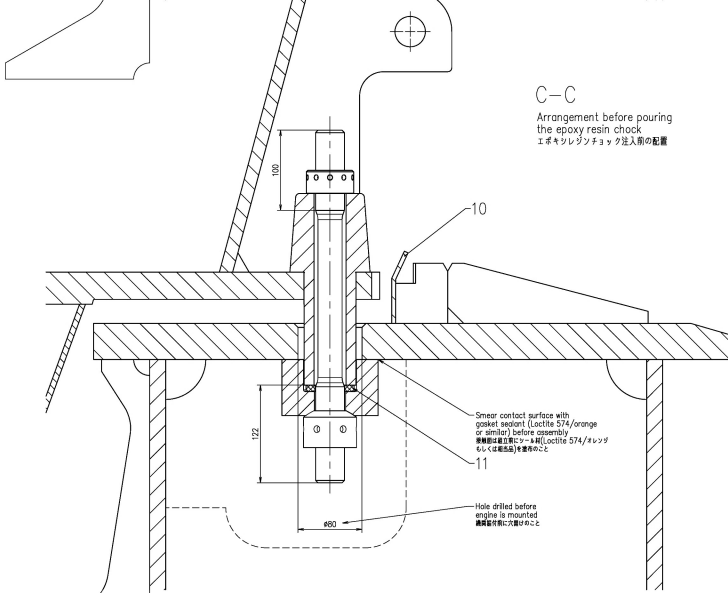
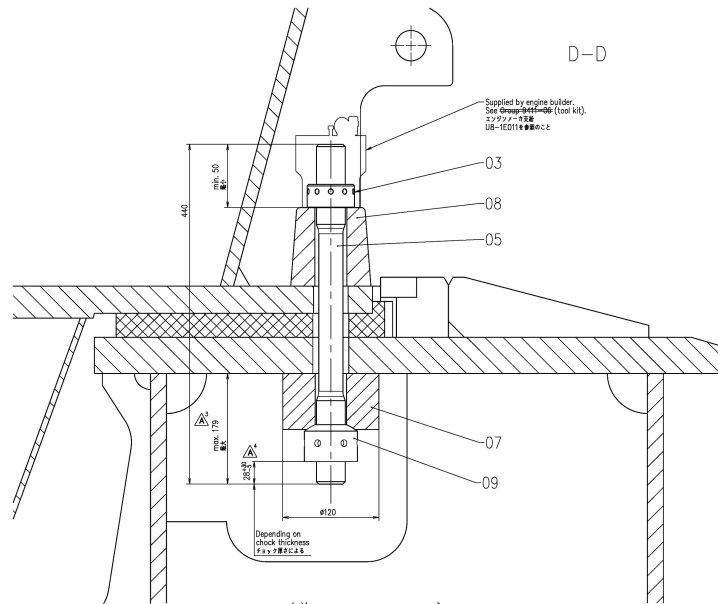
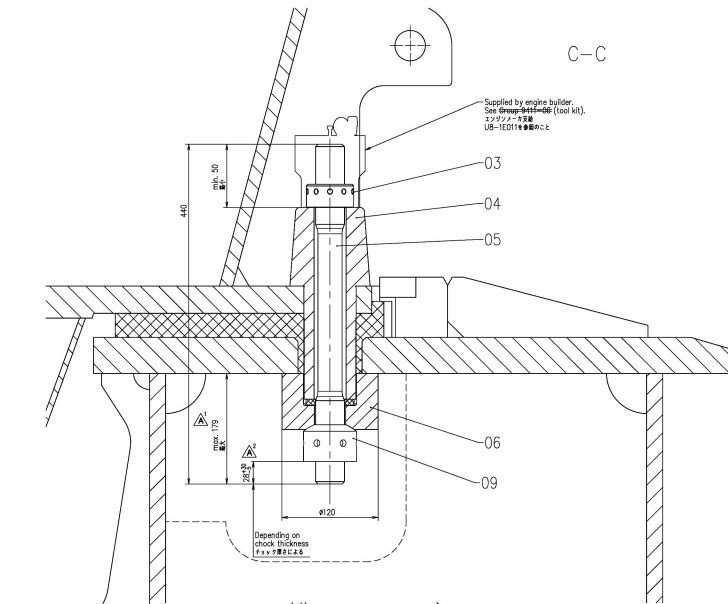
2

3

4

5

6



1st ANGLE PROJECTION									
ISO METRIC SCREW THREADS									
PLAN RECORD									
PREVIOUS DRAWING									
U1-1E149									
O-DAAD015042									

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COMMON VARIATION OF TOLERANCE (M.M.)									
RATINGS OF NOMINAL DIMENSION									
TOLERANCE									
OVER 15 TO 30									
OVER 30 TO 120									
OVER 120 TO 400									
OVER 400 TO 1000									
OVER 1000 TO 2000									
OVER 2000 TO 4000									
OVER 4000 TO 8000									
OVER 8000 TO 16000									
TOLERANCE									
+0.1									
+0.2									
+0.3									
+0.5									
+0.8									
+1.2									
+2.0									
+2.0									
+2.5									

See drawing 1/3,2/3

(*) This drawing is reduced on a scale of 60% to the written scale.
(*) 本図は表記寸法の60%で表記している。

DATE		DATE		DATE		DATE		DATE	
APPROVED		APPROVED		APPROVED		APPROVED		APPROVED	
CHECKED		CHECKED		CHECKED		CHECKED		CHECKED	
DRAWN		DRAWN		DRAWN		DRAWN		DRAWN	
DATE		DATE		DATE		DATE		DATE	
2014.12.5		2014.12.5		2014.12.5		2014.12.5		2014.12.5	
SCALE		SCALE		SCALE		SCALE		SCALE	
1/2(*1)		1/2(*1)		1/2(*1)		1/2(*1)		1/2(*1)	
DRAWING NO.		DRAWING NO.		DRAWING NO.		DRAWING NO.		DRAWING NO.	
U1-1E327		U1-1E327		U1-1E327		U1-1E327		U1-1E327	
REV. NO.		REV. NO.		REV. NO.		REV. NO.		REV. NO.	
A		A		A		A		A	
JAPAN ENGINE CORPORATION		JAPAN ENGINE CORPORATION		JAPAN ENGINE CORPORATION		JAPAN ENGINE CORPORATION		JAPAN ENGINE CORPORATION	
DRAWING		DRAWING		DRAWING		DRAWING		DRAWING	
ISSUED		ISSUED		ISSUED		ISSUED		ISSUED	