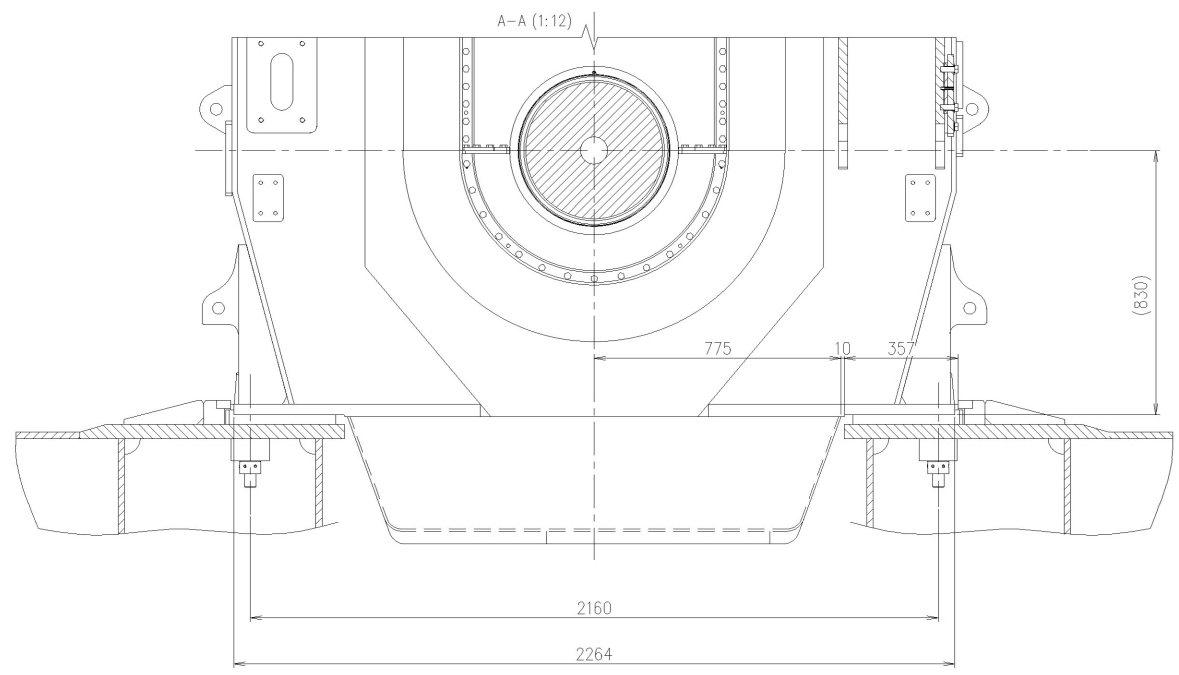


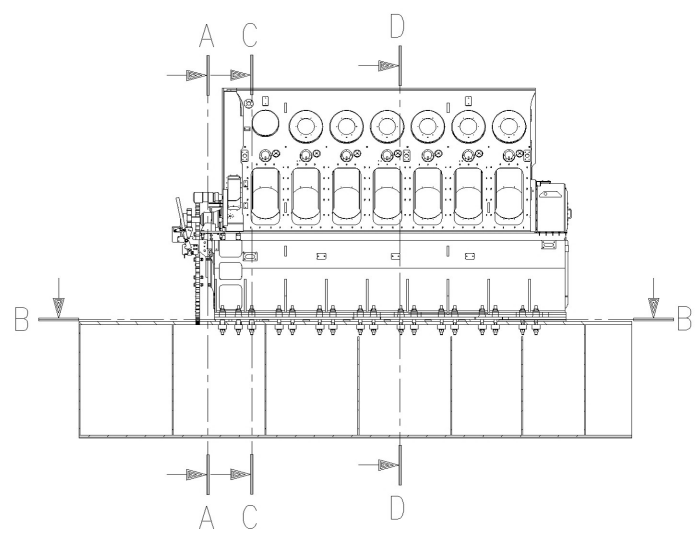
SURFACE INDICATES	MATERIALS (a)	UNDER D-6	UNDER G-3	UNDER 26	UNDER 100	UNDER 180 AND SPREAD	PREVIOUS DRAWING
	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	U1-1E149/D,U1-1E327/A
REVISIONS							
NO.	LOC NO.	DESCRIPTION	DATE	ZONE	APP- PROVER	CHECK ED	DRAWN

01,02

Engine type	X : Applied
8UEC33LSE-C2	X
8UEC35LSE-Eco-B2	X
8UEC35LSE-Eco-C1	X
8UEC35LSE-B2	X
8UEC35LSE-C1	X

U1-1E431-01	8 Cyl	Execution with side stoppers welded type サイドストップ溶接タイプ
U1-1E431-02	8 Cyl	Execution with side stoppers flame-cut type サイドストップフレイムカットタイプ

See drawing 2/3,3/3



No.	Qty	Unit	Description	Material	Part No.	Remarks
1	1	PC	FITTING INSTRUCTIONS			
1	1	PC	組立要領書			
3	-	14	ENGINE SIDE STOPPER サイドストップバね組立			60.0
-	3	13	ENGINE SIDE STOPPER サイドストップバね組立			37.9
32	32	12	U1-1E208-01 PLUG _____ プラグ		Rubber750	0.001
8	8	11	U1-1E206-01 JOINT DISC _____ ジョイントディスク		Rubber750	0.002
1	1	10	U1-1E205-01 SEALING PIECE _____ シーリングピース			0.001
40	40	09	U1-1E294-01 SPHERICAL ROUND NUT 丸ナット	M36	34CrMo4 SCM 4350	0.85
32	32	08	U1-1E203-01 BUSH _____ ブッシュ		34CrMo4 SCM 4350	5.5
32	32	07	U1-1E202-01 CONICAL SOCKET コーナルソケット		34CrMo4 SCM 4350	5.5
8	8	06	U1-1E201-01 CONICAL SOCKET コーナルソケット		34CrMo4 SCM 4350	4.8
40	40	05	U1-1E200-01 ELASTIC BOLT _____ 白銅弾力ボルト	M36	34CrMo4 SCM 4350	3.1
8	8	04	U1-1E199-01 BUSH _____ ブッシュ		34CrMo4 SCM 4350	7.6
40	40	03	U6-7E052-D4 ROUND NUT _____ 丸ナット	M36	42CrMo4 SCM 4400	0.36
-	1	02	ENGINE SEATING / FOUNDATION(1/3) 台板設置要領図(1/3)			737
-	1	01	ENGINE SEATING / FOUNDATION(1/3) 台板設置要領図(1/3)			804
PER ENGINE	Qty	Unit	Description	Material	Part No.	Remarks
JAPAN ENGINE CORPORATION	APPROVED	APPROVED	DATE OF APPROVAL	DRAWING NO.	RECORD	備考
吉川	CHECKED	CHECKED	SCALE	1:12, 1:40	U1-1E431	1/3
岡村	DRAWN	Charita	DRAWN			52-11
1st ANGLE PROJECTION						
Material shall comply with JIS (Japan Industrial Standards). Material shall comply with JIS unless otherwise specified.						
JAPAN ENGINE CORPORATION						

COMMON VARIATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
	TOLERANCE	+ 0.1	+ 0.2	+ 0.3	+ 0.5	+ 0.8	+ 1.2	+ 2.0	+ 2.0	+ 2.5

THIS DRAWING IS THE PROPERTY OF JAPAN ENGINE CORPORATION,  
AND SHALL NOT BE REPRODUCED, NOT BE USED TO FURNISH ANY INFORMATION  
FOR MAKING DRAWINGS OR APPARATUS EXCEPT FOR THE CASE WHERE  
JAPAN ENGINE CORPORATION AGREES WITH WRITTEN MATERIALS.

ACAD

The drawing is a technical floor plan of a building. It features a grid of rooms and corridors. The rooms are numbered 1 through 8. The corridors are labeled with letters A through J. The drawing includes dimensions for room widths and heights. A detailed section view is shown on the right, illustrating the building's profile and structural elements. The section view shows a cross-section of the building with a central corridor and rooms on either side. The drawing is a technical drawing, likely a floor plan, showing a series of rooms and corridors. The rooms are numbered 1 through 8. The corridors are labeled with letters A through J. The drawing includes dimensions for room widths and heights. A detailed section view is shown on the right, illustrating the building's profile and structural elements. The section view shows a cross-section of the building with a central corridor and rooms on either side. The drawing is a technical drawing, likely a floor plan, showing a series of rooms and corridors. The rooms are numbered 1 through 8. The corridors are labeled with letters A through J. The drawing includes dimensions for room widths and heights. A detailed section view is shown on the right, illustrating the building's profile and structural elements. The section view shows a cross-section of the building with a central corridor and rooms on either side.

Remarks:


- \*1) The max. permissible mean surface pressure of the epoxy resin chocks is to be determined by the shipyard in accordance with the relevant classification society/rules.
- \*2) with X marked positions represent jacking screws.
- \*3) Referring to a standardized chock thickness of 25 up to 60mm.
- Final chock thickness to be determined by shipyard.

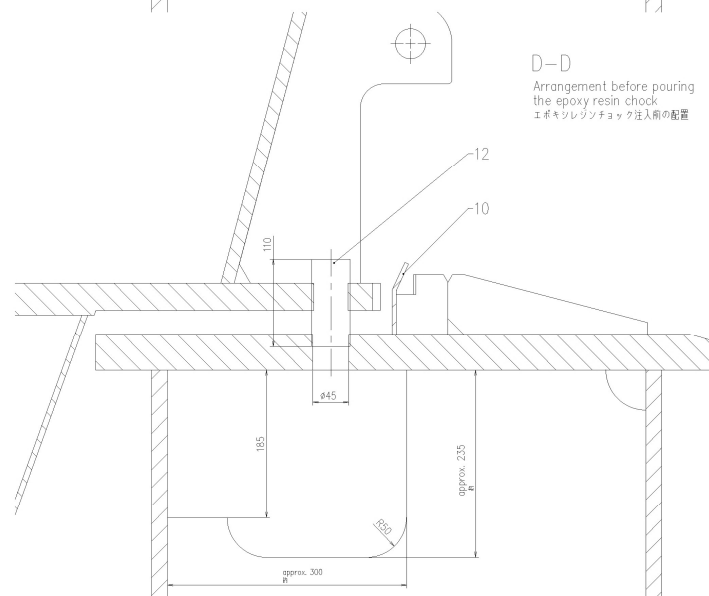
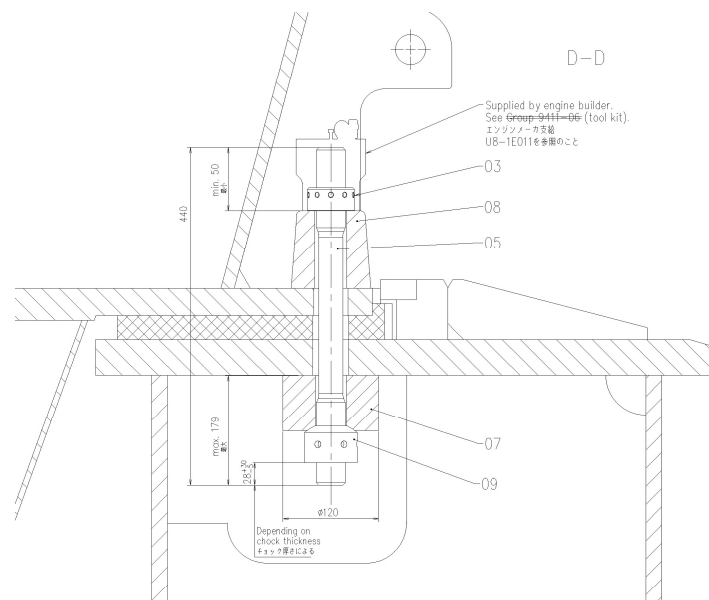
Y—Y 1:8  
Hole for elastic bolt  
in foundation  
弾性ボルト用穴

Engine bedplate out  
台板外形

ACAD

See drawing 1/3,3/3

JAPAN ENGINE CORPORATION		8UEC33/35LSE/-Eco		出庫	
APPROVED				品名	
江戸		ENGINE SEATING/FOUNDATION		品番	
吉川				組立	
関村				主手	
CHECKED		CHECKED		2/3	
DRAWN Charita		DRAWN		52-11	
1st ANGLE PROJECTION		DATE OF DRAWING		DRAWING NO.	
		2019-04-17		REVNO.	
SCALE		1:8.1-80		U1-1E431	
Hold detail comply with JIS (Japan Industrial Standards) Material shall comply with JIS unless otherwise specified.				 JAPAN ENGINE CORPORATION	



D-D  
Arrangement before pouring  
the epoxy resin chock  
エポキシレジンチョック注入前の配置

COMMON VARIATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NORMAL DIMENSION	OVER 0.5 TO 0.9	OVER 1.0 TO 1.9	OVER 2.0 TO 4.9	OVER 5.0 TO 9.9	OVER 10.0 TO 19.9	OVER 20.0 TO 49.9	OVER 50.0 TO 99.9	OVER 100.0 TO 199.9
	TOLERANCE	+0.1 -0.2	+0.2 -0.3	+0.3 -0.5	+0.5 -0.8	+1.2	+2.0	+2.0	+2.5

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ACAD

ACAD

JAPAN ENGINE CORPORATION APPROVED: 江戸		APPROVED: 8UEC33/35LSE/-Eco		出図 品名 製造 組立 組立 主材料	
CHECKED: 吉川		CHECKED: ENGINE SEATING/FOUNDATION		主材料 主材料	
DRAWN: 朝村		DRAWN: 台板付要領図		3/3 52-11	
1st ANGLE PROJECTION		DATE: 2019.04.17		DRAWING NO: U1-1E431	
SCALE: 1:3		DRAWING NO: U1-1E431		備考 提出 計	
Note that comply with JIS: Copper Unalloyed Standard Material that comply with JIS: various other material modified		JAPAN ENGINE CORPORATION			

