A1

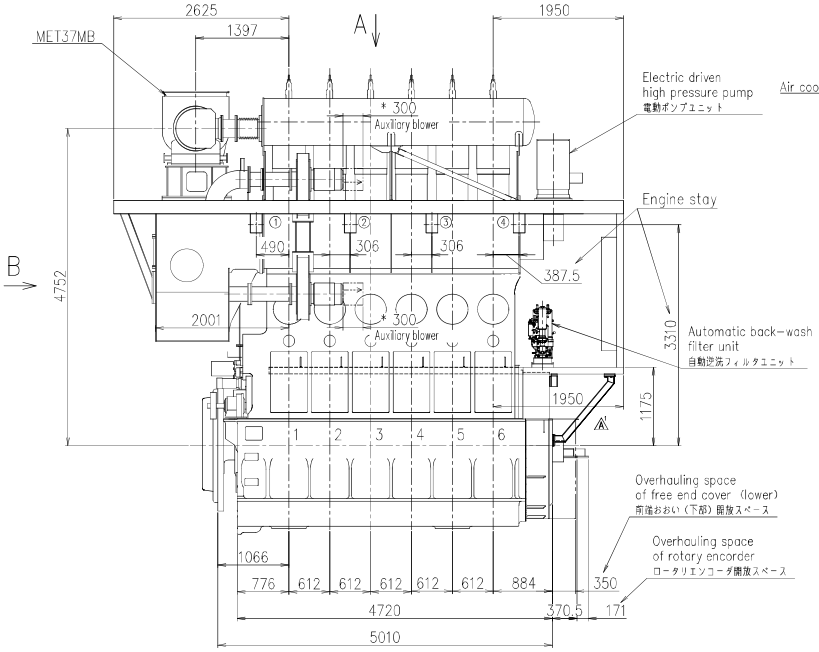
SURFACE ROUGHNESS	RATINGS (a)	UNDER 0.8	UNDER 6.3	UNDER 25	UNDER 100	MACHINED SURFACE
		▽▽▽▽	▽▽▽	▽▽	▽	~

PREVIOUS DRAWING U1-0E114

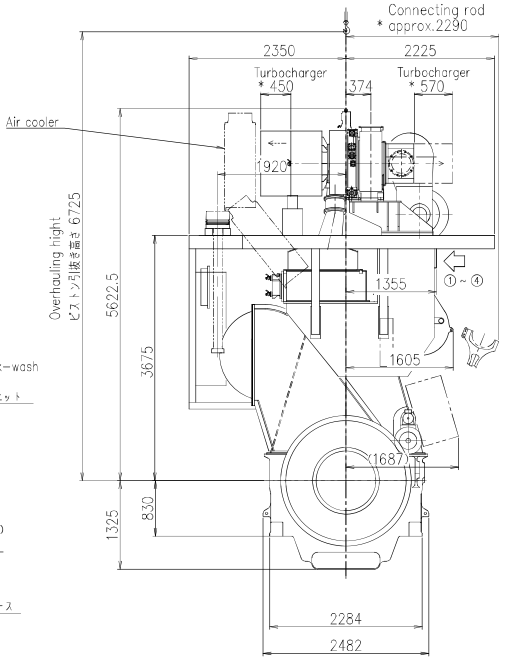
REVISIONS

NO.	UC NO.	DESCRIPTION	DATE	ZONE	APPROVED	CHECKED	DRAWN
A3	UC13618	下部一自由端部へ防振金物を追加した。	2022.01.06	D-3C-4	永嶋	古川	鹿室

鋳物台板用



View from exhaust side
排気側より見る

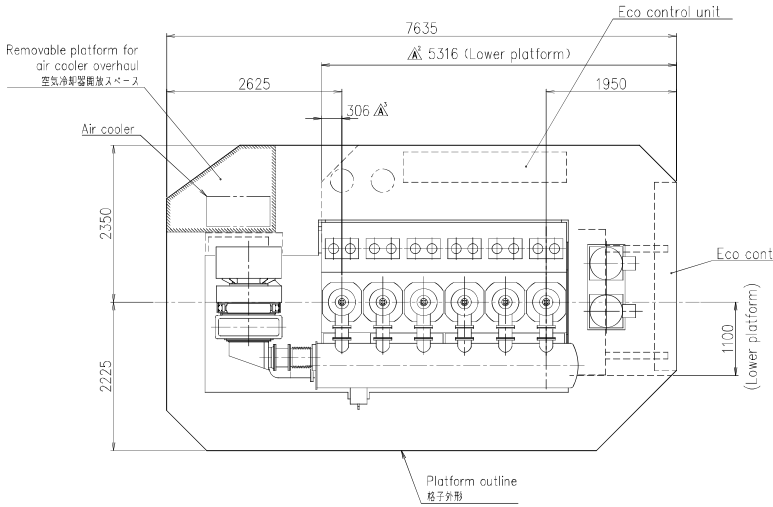


View B
B視

⇦ : 防振ステー配置可能位置
⇦ : Position of engine stay

Engine stay type		①	②	③	④	Total	Drawing No.
Friction	CASE1	○	○	○	○	4	U2-1E001
	CASE2	○			○	2	

*Space for removal
開放スペース



View A
A視

COMMON VARIATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±2.0	±2.5

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ACAD

PART NO.	MARK	DESCRIPTION	MATERIALS	ISSUED	1-PROG WEIGHT (kg)	TOTAL QUANTITY PER SET
	1	Engine outline view 機関全体外形図				1

開発部		6UEC35LSJ	
APPROVED 江戸	APPROVED	Engine Outline View (MET37MB)	
木下		機関全体外形図 (MET37MB)	1/1
CHECKED 古川	CHECKED		00-00
DRAWN 甘利	DRAWN		

1st ANGLE PROJECTION

DATE DRAWN	2021.9.24
SCALE	1/40

DRAWING NO. U1-0E120 REV.NO. A

Weld shall comply with JIS (Japan Industrial Standards).
Motrial shall comply with JIS unless otherwise specified.

JAPAN ENGINE CORPORATION