

A

B

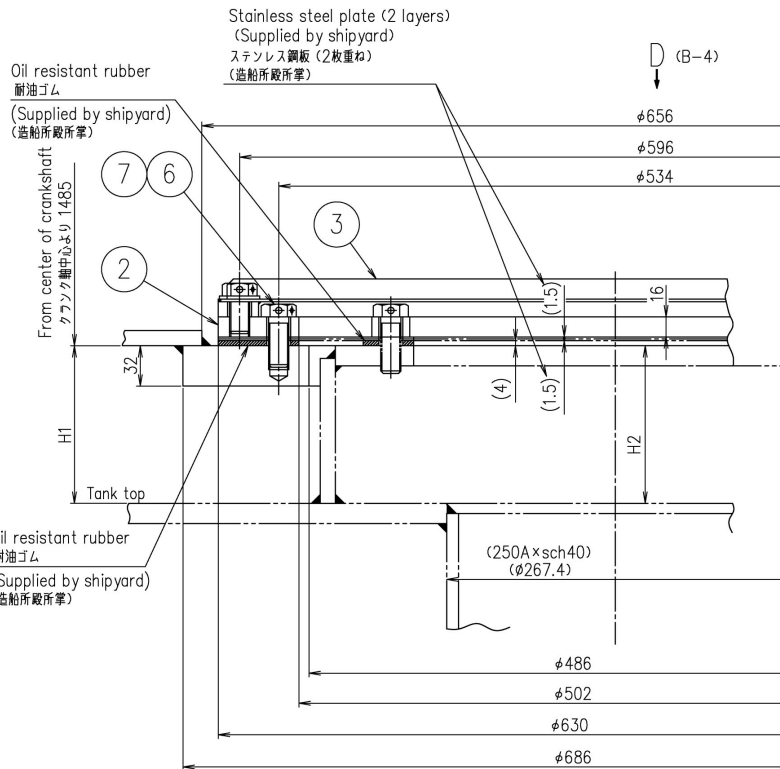
C

D

E

A2

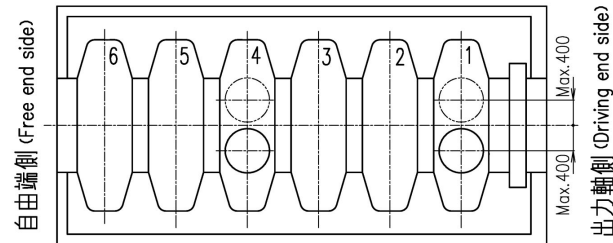
SURFACE FINISH	RATINGS					PREVIOUS DRAWING	
	(a)	UNDER 0.4	UNDER 0.5	UNDER 0.8	UNDER 1.0	2-K1-1K29	
REVISIONS							
NO.	UC NO.	DESCRIPTION	DATE	ZONE	APP-PROVED	CHECK-ED	DRAWN



Lub.oil outlet arrangement

油落とし標準配置図

排気側 (Exhaust side)



燃料ポンプ側 (Fuel pump side)

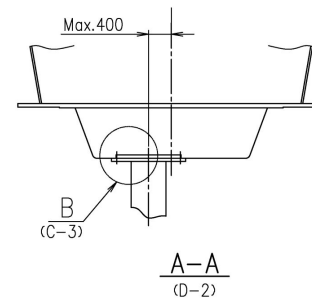
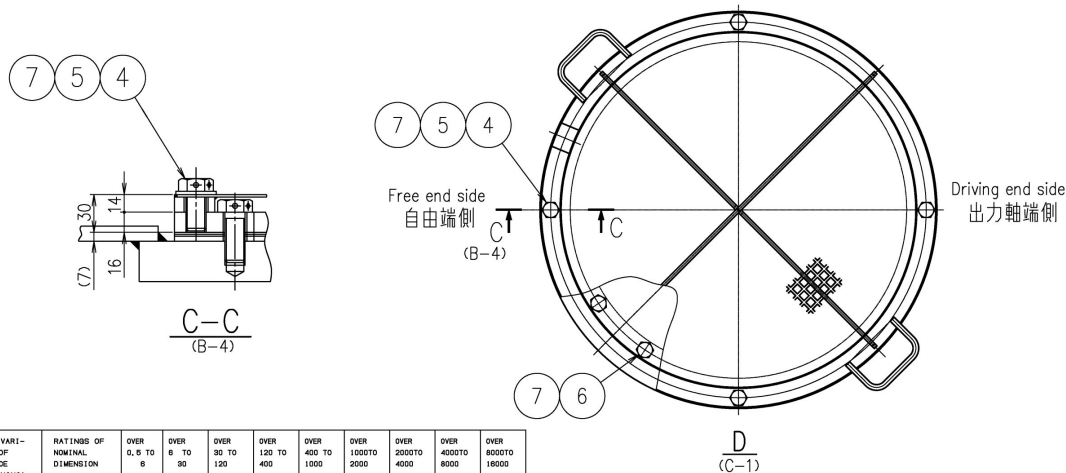
6cylinder
6シリンダ機関

備考

1. 本図記載の部品の内符号②～⑦を除き造船所蔵所掌。
2. 寸法H1、H2は台板据付後計測の上決定。
3. 寸法H1、H2の差は2mm以内。

Remarks

1. All parts except ②～⑦ are supplied by shipyard.
2. H1 and H2 are measured after placing and alignment of bedplate.
3. The difference between H1, and H2 is to be less than 2mm.



COMMON VARIATION OF TOLERANCE (MAGNIFYING)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
		TOLERANCE	+ 0.1	+ 0.2	+ 0.3	+ 0.5	+ 0.8	+ 1.2	+ 2.0	+ 2.5

ACAD

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U6-78064-23	7	Wire 針金 $\phi 1.6 \times 3000$	SWRM-G1	0.06	0.12	2	
U6-7K11B-78	6	Hex. bolt with wire hole 針金穴付六角ボルト M16×40	SS400	0.1	3.2	32	
X7201.10.01	5	Washer 座金 M16	SPCC	0.01	0.08	8	
U6-7K11B-76	4	Hex. bolt with wire hole 針金穴付六角ボルト M16×30	SS400	0.1	0.8	8	
U1-1M062-01	3	Filter assembly こし網組立		7.7	15.4	2	
U1-1M063-01	2	Retainer ring 押えリング	SS400	14	28	2	
	1	General Arrangement 配置図			47.6	1組	
PART NO.		MARK	DESCRIPTION	MATERIALS	P. TEST	1-PIECE TOTAL	QUANTITY PER SET
開 発 部			6UEC42LSH-Eco				
APPROVED		APPROVED	ARRANGEMENT OF LUB.OIL OUTLET				
江 戸							
木 下							
CHECKED		CHECKED	台板油落し要領図				
浅 田			1/1				
DRAWN		DRAWN	52-01				
1st ANGLE PROJECTION		DATE DRAWN	2019-05-24	DRAWING NO.		REV. NO.	
		SCALE	1/6,1/3,~	U1-1M061			
Weld shall comply with JIS (Japan Industrial Standards) .			JAPAN ENGINE CORPORATION				
Material shall comply with JIS unless otherwise specified.							

出図先
品 証
調 達
組 立
機 械
生 計