

A

B

C

D

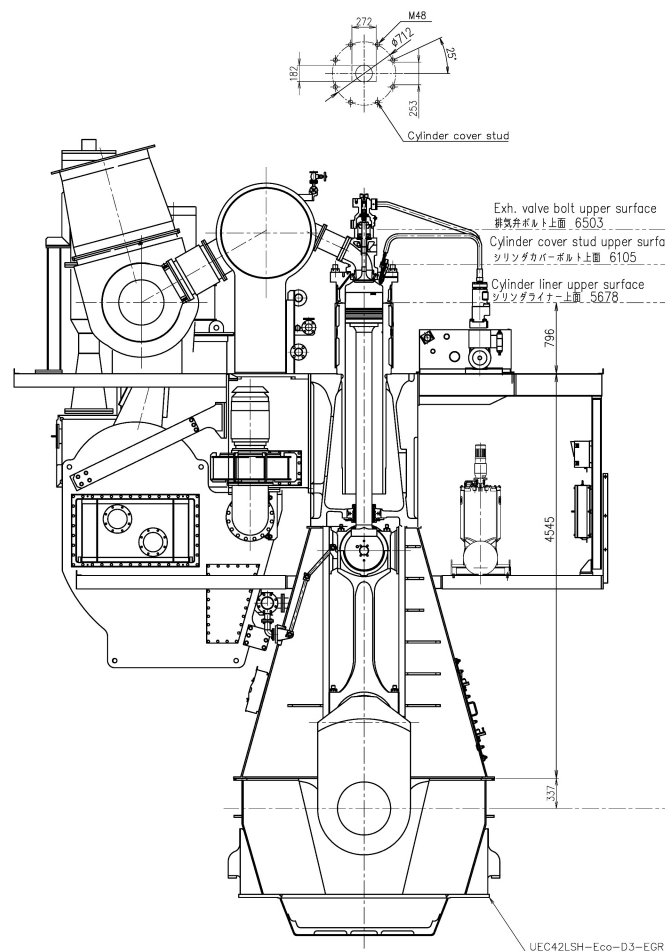
E

F

G

H

A1

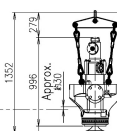
[illegible]

Exh. valve bolt upper surface
排気弁ボルト上面 6503

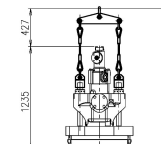
Cylinder cover stud upper surface
シリンダカバーボルト上面 6105

Cylinder liner upper surface
シリンダライナー上面 5678

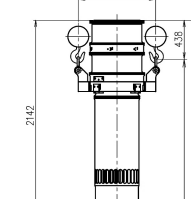
Exh.V complete
344Kg



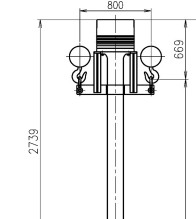
Cylinder cover with
Exh.V complete and
water guide jaket
1045kg



Cylinder liner
1220kg
870



Piston with rod complete
and gland box
757kg



UEC42LSH-Eco-D3-EGR

Engine type	x: Apply
UEC42LSH-Eco-D3	X
UEC42LSH-Eco-D3-EGR	X

1		Special overhauling height				1	
		特殊オーバーハブ、ライナ、カーボンを高さ寸法図					
PART NO.	MARK	DESCRIPTION	MATERIALS	TEST	1-PIECE TOTAL WEIGHT (kg)	QUANTITY PER SET	品名・数量・単位
調 査 部		UEC42LSH-Eco					
APPROVED	江 戸	Special overhauling height for piston, cyl. liner, cyl.cover					出 品 部 門
木 下							
CHECKED	吉 川	CHECKED	ピストン、ライナ、カーボンを高さ寸法図		1/1		生産 課
DRAWN	甘 利	DRAWN	特殊オーバーハブ高さ寸法図		64-07		
1st ANGLE PROJECTION		DATE DRAWN	2020.12.8		DRAWING NO.	U8-0M326	
		SCALE	1/30				

	Weld shall comply with JIS (Japan Industrial Standards)
	Material shall comply with JIS unless otherwise specified

 JAPAN ENGINE CORPORATION

COMMON VARIATION OF TOLERANCE (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 1	OVER 1 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
	TOLERANCE	+ 0.1	+ 0.2	+ 0.3	+ 0.5	+ 0.8	+ 1.2	+ 2.0	+ 2.0	+ 2.5

ACAD

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