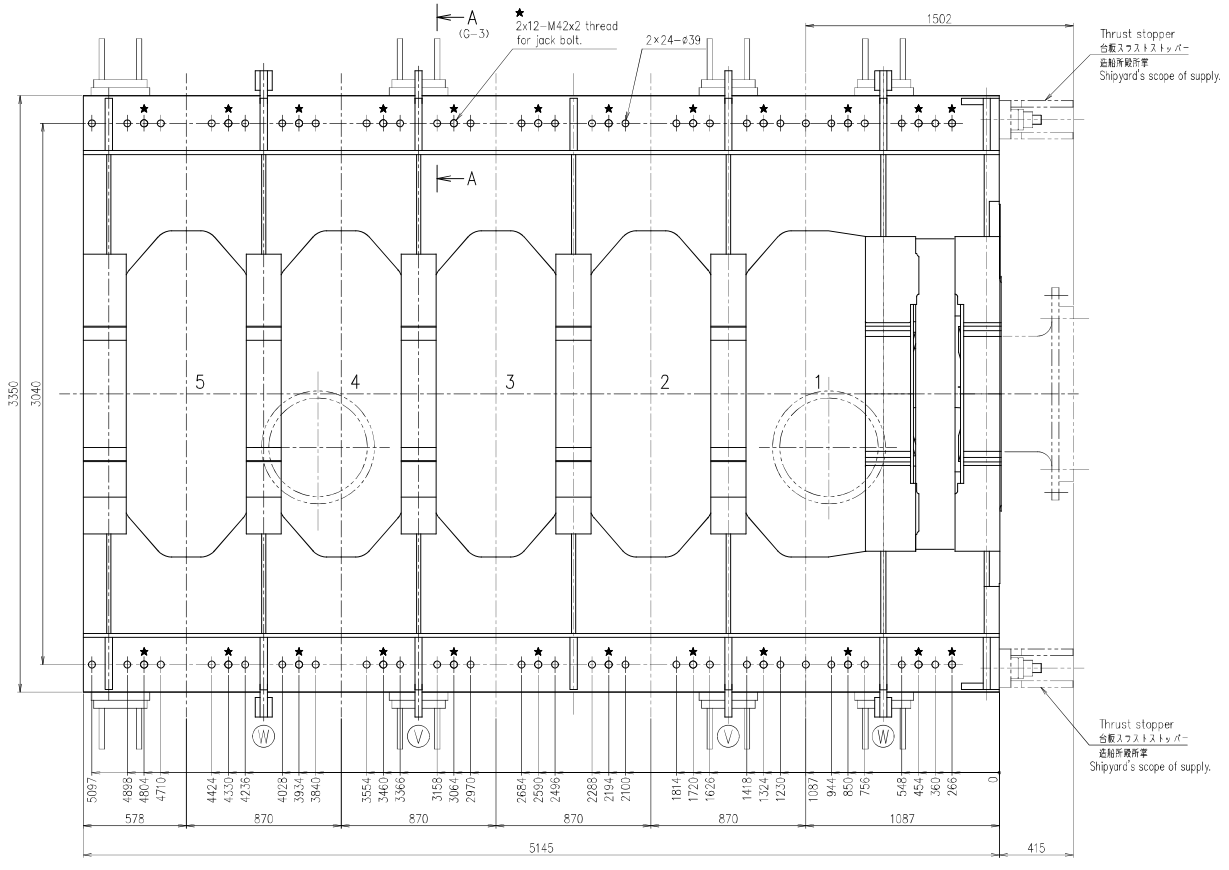

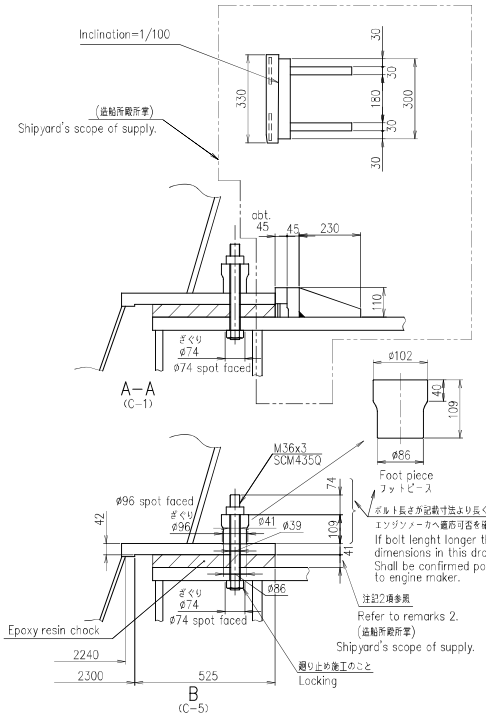

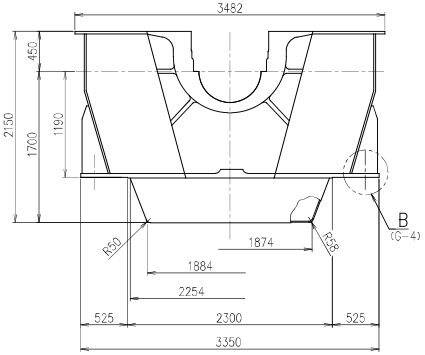

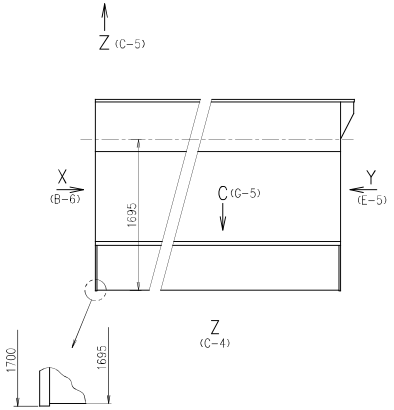

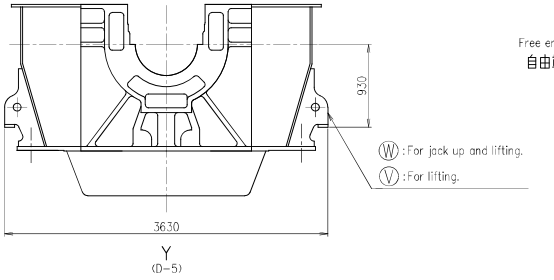

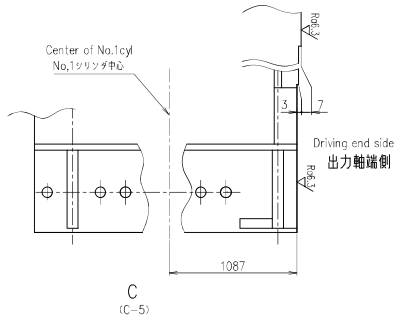

No. of cyl.	5
No. of holding down bolts	48
Total No. of bolts	48
No. of jack bolts	24

注記
1. 台板油落とし箇所は、別途台板油落とし要領図 U1-1K013を参照のこと。
2. レジンチョックの寸法〈巾、長さ、厚み〉は、
当該レジンチョックメーカーと協議の上、決定願います。
3. ★印はジャッキボルト穴を示す。

Remarks
1.Details of lub.oil outlet shall be referred to dwg. No. U1-1K013.
2.Dimensions (width,length,thickness) of resin chock shall be discussed between shipyard and resin chock supplier.
3.★ marks indicates jack bolt hole.

SURFACE ROUGHNESS	RATINGS	UNDER 6.3	UNDER 25	UNDER 100	APPROVED SURFACE
	1a1	▽▽▽	▽▽	▽	~

PREVIOUS DRAWING
U1-1K010,U1-1B214

REVISIONS

NO.	UC NO.	DESCRIPTION	DATE	ZONE	APP-ROVED	CHECK-ED	DRAWN
A	UC10911	据付ボルト幅寸法を3050→3040に変更した。 ボルト長さに関する注記を追加した。	2017-06-26	全面	三柳	田中	
B	UC11525	図面枠を差し替えた。 50LSJを追記した。	2018-06-26		青田	木下 吉川	
A	UC13703	ジャッキアップ用リブの位置を追記。	2022-02-18			木下	吉川 二宮

COMMON VARIATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000TO 2000	OVER 2000TO 4000	OVER 4000TO 8000	OVER 8000TO 16000
	TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2.0	± 2.0	± 2.5

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ACAD

PART NO.	MARK	DESCRIPTION	MATERIALS	TEST P.	1-PIECE WEIGHT (kg)	TOTAL QUANTITY PER SET
	1	Arrangement of holding down bolt 台板据付要領図				1

開発部		5UEC50LSH-Eco/50LSJ	
APPROVED 鈴原	APPROVED	Arrangement of holding down bolt	
江戸			
CHECKED 吉川	CHECKED	台板据付要領図	1/1
DRAWN	DRAWN		00-00
1st ANGLE PROJECTION	DATE DRAWN 2013-08-27	DRAWING NO. U1-1K012	REVNO. F
	SCALE 1/15,1/30,1/10		

Weld shall comply with JIS (Japan Industrial Standards).
Material shall comply with JIS unless otherwise specified.

JAPAN ENGINE CORPORATION

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調達	
組立	
機械	
生計	
塗計	